

## 1. Identification

**Product identifier** Oatey Silver Lead Free and Safe-Flo® Solder

**Other means of identification**

**SDS number** 1601E

**Synonyms** Part Numbers: 22027, 23000, 23001, 23002, 29030, 29024, 29025, 53061, 53180, 53062, 53188, 53064, 53195, 50683, 50684, 50691, 50962, 53013, 53186

**Recommended use** Joining Copper Pipes.

**Recommended restrictions** None known.

**Manufacturer/Importer/Supplier/Distributor information**

**Company Name** Oatey Co.

**Address** 4700 West 160th St.  
Cleveland, OH 44135

**Telephone** 216-267-7100

**E-mail** info@oatey.com

**Transport Emergency** Chemtrec 1-800-424-9300 (Outside the US 1-703-527-3887)

**Emergency First Aid** 1-877-740-5015

**Contact person** MSDS Coordinator

## 2. Hazard(s) identification

**Physical hazards** Not classified.

**Health hazards** Not classified.

**Environmental hazards** Hazardous to the aquatic environment, acute Category 1 hazard

**OSHA defined hazards** Not classified.

**Label elements**



**Signal word** Warning

**Hazard statement** Very toxic to aquatic life.

**Precautionary statement**

**Prevention** Avoid release to the environment.

**Response** Collect spillage.

**Storage** Store away from incompatible materials.

**Disposal** Dispose of contents/container in accordance with local/regional/national/international regulations.

**Hazard(s) not otherwise classified (HNOC)** Heating above the melting point releases metallic oxides which may cause metal fume fever by inhalation. The symptoms are shivering, fever, malaise and muscular pain.

## 3. Composition/information on ingredients

### Mixtures

Chemical name	CAS number	%
Tin	7440-31-5	60-100
Bismuth	7440-69-9	1-5
Copper	7440-50-8	1-5
Silver	7440-22-4	1-5

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

#### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Wash off with soap and water. Get medical attention if irritation develops and persists.
<b>Eye contact</b>	Rinse with water. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. Get medical attention if symptoms occur.
<b>Most important symptoms/effects, acute and delayed</b>	Direct contact with eyes may cause temporary irritation.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

#### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Dry sand. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Use water spray to cool unopened containers.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

#### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Wear appropriate personal protective equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	Stop the flow of material, if this is without risk. Collect spillage. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water. For waste disposal, see section 13 of the SDS.
<b>Environmental precautions</b>	Avoid release to the environment. Contact local authorities in case of spillage to drain/aquatic environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water. Avoid discharge into drains, water courses or onto the ground.

#### 7. Handling and storage

<b>Precautions for safe handling</b>	Avoid prolonged exposure. Avoid breathing dust/fume/gas/mist/vapors/spray. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. Avoid release to the environment. Do not empty into drains.
<b>Conditions for safe storage, including any incompatibilities</b>	Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

#### 8. Exposure controls/personal protection

##### Occupational exposure limits

##### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Copper (CAS 7440-50-8)	PEL	1 mg/m <sup>3</sup> 0.1 mg/m <sup>3</sup>	Dust and mist. Fume.
Silver (CAS 7440-22-4)	PEL	0.01 mg/m <sup>3</sup>	
Tin (CAS 7440-31-5)	PEL	2 mg/m <sup>3</sup>	

## US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Silver (CAS 7440-22-4)	TWA	0.1 mg/m <sup>3</sup>	Dust and fume.
Tin (CAS 7440-31-5)	TWA	2 mg/m <sup>3</sup>	

## US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Copper (CAS 7440-50-8)	TWA	1 mg/m <sup>3</sup>	Dust and mist.
Silver (CAS 7440-22-4)	TWA	0.01 mg/m <sup>3</sup>	Dust.
Tin (CAS 7440-31-5)	TWA	2 mg/m <sup>3</sup>	

<b>Biological limit values</b>	No biological exposure limits noted for the ingredient(s).
<b>Appropriate engineering controls</b>	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.
<b>Individual protection measures, such as personal protective equipment</b>	
<b>Eye/face protection</b>	Wear safety glasses with side shields (or goggles).
<b>Skin protection</b>	
<b>Hand protection</b>	Wear protective gloves.
<b>Other</b>	Wear appropriate chemical resistant clothing.
<b>Respiratory protection</b>	In case of insufficient ventilation, wear suitable respiratory equipment.
<b>Thermal hazards</b>	Wear appropriate thermal protective clothing, when necessary.
<b>General hygiene considerations</b>	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

<b>Appearance</b>	Solid wire.
<b>Physical state</b>	Solid.
<b>Form</b>	Solid.
<b>Color</b>	Silver.
<b>Odor</b>	Not available.
<b>Odor threshold</b>	Not available.
<b>pH</b>	Not available.
<b>Melting point/freezing point</b>	415 - 455 °F (212.78 - 235 °C)
<b>Initial boiling point and boiling range</b>	Not available.
<b>Flash point</b>	Not available.
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not available.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	Not available.
<b>Vapor density</b>	Not available.
<b>Relative density</b>	9 - 11
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Not available.
<b>Partition coefficient (n-octanol/water)</b>	Not available.

<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Contact with incompatible materials.
<b>Incompatible materials</b>	Acids. Chlorine.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	Prolonged inhalation may be harmful.
<b>Skin contact</b>	No adverse effects due to skin contact are expected.
<b>Eye contact</b>	Direct contact with eyes may cause temporary irritation.
<b>Ingestion</b>	Expected to be a low ingestion hazard.

<b>Symptoms related to the physical, chemical and toxicological characteristics</b>	Direct contact with eyes may cause temporary irritation.
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### Information on toxicological effects

<b>Acute toxicity</b>	Not available.
<b>Skin corrosion/irritation</b>	Prolonged skin contact may cause temporary irritation.
<b>Serious eye damage/eye irritation</b>	Direct contact with eyes may cause temporary irritation.

### Respiratory or skin sensitization

<b>Respiratory sensitization</b>	Not available.
<b>Skin sensitization</b>	This product is not expected to cause skin sensitization.

<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
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<b>Carcinogenicity</b>	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
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### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.
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<b>Specific target organ toxicity - single exposure</b>	Not classified.
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<b>Specific target organ toxicity - repeated exposure</b>	Not classified.
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<b>Aspiration hazard</b>	Not available.
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<b>Chronic effects</b>	Prolonged inhalation may be harmful.
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## 12. Ecological information

<b>Ecotoxicity</b>	Very toxic to aquatic life.
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<b>Persistence and degradability</b>	No data is available on the degradability of this product.
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<b>Bioaccumulative potential</b>	No data available.
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<b>Mobility in soil</b>	No data available.
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<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.
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### 13. Disposal considerations

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

### 14. Transport information

<b>DOT</b>	Not regulated as dangerous goods.
<b>IATA</b>	Not regulated as dangerous goods.
<b>IMDG</b>	Not regulated as dangerous goods.
<b>Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code</b>	Not applicable.

### 15. Regulatory information

<b>US federal regulations</b>	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All components are on the U.S. EPA TSCA Inventory List.		
<b>TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)</b>	Not regulated.		
<b>OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)</b>	Not listed.		
<b>CERCLA Hazardous Substance List (40 CFR 302.4)</b>	Copper (CAS 7440-50-8) LISTED Silver (CAS 7440-22-4) LISTED		
<b>Superfund Amendments and Reauthorization Act of 1986 (SARA)</b>			
<b>Hazard categories</b>	Immediate Hazard - No Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No		
<b>SARA 302 Extremely hazardous substance</b>	Not listed.		
<b>SARA 311/312 Hazardous chemical</b>	No		
<b>SARA 313 (TRI reporting)</b>			
<b>Chemical name</b>	<b>CAS number</b>	<b>% by wt.</b>	
Copper	7440-50-8	1-5	
Silver	7440-22-4	1-5	
<b>Other federal regulations</b>			
<b>Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List</b>	Not regulated.		
<b>Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)</b>	Not regulated.		

**Safe Drinking Water Act (SDWA)** Not regulated.

#### US state regulations

##### US. Massachusetts RTK - Substance List

Copper (CAS 7440-50-8)  
Silver (CAS 7440-22-4)  
Tin (CAS 7440-31-5)

##### US. New Jersey Worker and Community Right-to-Know Act

Copper (CAS 7440-50-8)  
Silver (CAS 7440-22-4)  
Tin (CAS 7440-31-5)

##### US. Pennsylvania Worker and Community Right-to-Know Law

Copper (CAS 7440-50-8)  
Silver (CAS 7440-22-4)  
Tin (CAS 7440-31-5)

##### US. Rhode Island RTK

Copper (CAS 7440-50-8)  
Silver (CAS 7440-22-4)

##### US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

#### International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

#### 16. Other information, including date of preparation or last revision

<b>Issue date</b>	30-July-2014
<b>Revision date</b>	10-December-2014
<b>Version #</b>	02
<b>HMIS® ratings</b>	Health: 0 Flammability: 0 Physical hazard: 0

**Disclaimer** Oatey Co. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.